KOE

JDI Group

Kaohsiung Opto-Electronics Inc.

FOR MESSRS : _____ DATE : Sep. 11th ,2020

CUSTOMER'S ACCEPTANCE SPECIFICATIONS

TX26D208VM0AAA

Contents

ACCEPTED BY: _____ PROPOSED BY: John Chou

2. RECORD OF REVISION

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3. GENERAL DATA

3.1 DISPLAY FEATURES

This module is a 10.2” FHD of 16:9 format of LTPS TFT. The pixel format is vertical stripe and sub pixels are arranged as R (red), G (green), B (blue) sequentially. This display is RoHS compliant, COG (chip on glass) technology and LED backlight are applied on this display.

Part Name	TX26D208VM0AAA
Module Dimensions	241.9 (W) mm x 147. 8(H) mm x 12.6 (D) mm
LCD Active Area	225.792 (W) mm x 127.008(H) mm
Pixel Pitch	0.1176(W) mm x 0.1176 (H) mm
Resolution	1920 x 3(RGB)(W) x 1080(H) dots
Color Pixel Arrangement	R, G, B Vertical Stripe
LCD Type	Transmissive Color TFT; Normally Black
Display Type	Active Matrix
Number of Colors	16.7M Colors(8 bit RGB)
Backlight	Light Emitting Diode (LED)
Weight	415g
Interface	2ch-LVDS; 50 pins
Power Supply Voltage	3.3V for LCD; 12V for Backlight
Power Consumption	0.56W for LCD; 8.64W for Backlight
Viewing Direction	Super Wide Version (In-Plane Switching)

4. ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Min.	Max.	Unit	Remarks
Supply Voltage	V_{DD}	-0.2	4.0	V	-
Input Voltage of Logic	V_I	-0.2	V_{DD} +0.3	V	Note 1
Operating Temperature	T_{op}	-40	85	°C	Note 2
Storage Temperature	T_{st}	-40	90	°C	Note 2
Backlight Input Voltage	V_{LED}	-0.3	20	V	-
Backlight Voltage for PWM	V_{PWM}	-0.3	5	V	-
Backlight Voltage for EN	V_{EN}	-0.3	5	V	-

Note 1: The rating is defined for the signal voltages of the interface such as CLK and pixel data pairs.

Note 2: The maximum rating is defined as above based on the chamber temperature, which might be different from ambient temperature after assembling the panel into the application. Moreover, some temperature-related phenomenon as below needed to be noticed:

- Background color, contrast and response time would be different in temperatures other than 25°C.
- Operating under high temperature will shorten LED lifetime.

5. ELECTRICAL CHARACTERISTICS

5.1 DC CHARACTERISTICS OF GENERAL

$T_a = 25\ ^{\circ}C,\ \mathrm{GND} = 0\mathrm{V}$

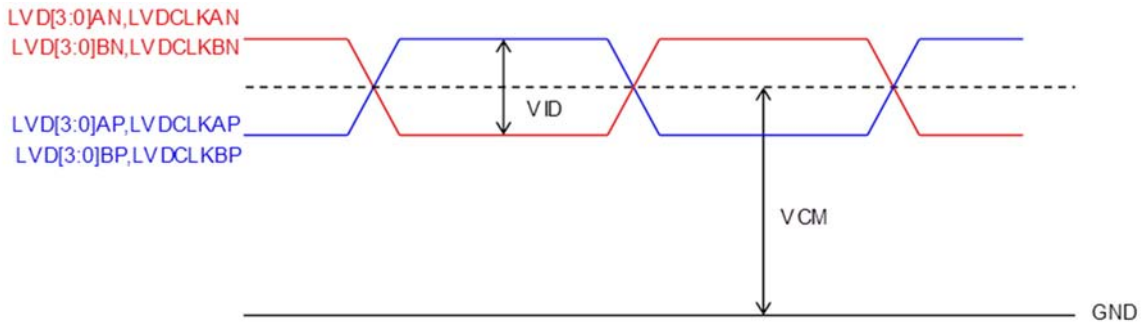
Item	Symbol	Condition	Standard Value			Unit	Remarks
			Min.	Typ.	Max.		
Power supply voltage	V_{DD}	-	3.0	3.3	3.6	V	-
Power supply current	I_{DD}	Note 1	-	170	220	mA	Note 1,5
Input signal voltage	V_{IH}	-	$0.7V_{DD}$	-	V_{DD}	V	Note 2
	V_{IL}	-	V_{SS}	-	0.5	V	
Allowable Ripple Voltage	VRP	-	-	-	50	mV (p-p)	Note 3
Differential Input High Threshold	VTH	VICM=1.25V	-	-	100	mV	Note 4
Differential Input Low Threshold	VTL	VICM=1.25V	-100	-	-	mV	
Input Differential Voltage	|VID|	-	350	450	600	mV	
Differential Input Common Mode Voltage	VCM	-	1.0	1.25	1.5	V	
Termination resistor	RTRM		95	100	105	ohm	

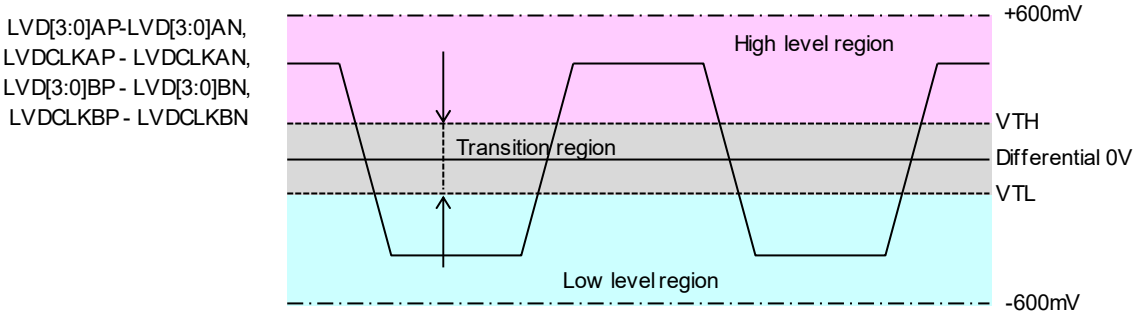
Note 1: An all white check pattern is used when measuring I_{DD} frame rate is set to 60Hz with Typ voltage.

Note 2: Applied pin is {UD , LR, ON/OFF }.

Note 3: Applied pin is {V_{DD}}

Note 4: For LVDS input signal.





Note 5: 2A fuse is applied in the module for I_{DD}. For display activation and protection purpose, power supply is recommended larger than 5A to start the display and break fuse once any short circuit occurred.

5.2 BACKLIGHT CHARACTERISTICS

$T_a = 25\ ^\circ C$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Remarks
LED Input Voltage	V_{LED}	I_{LED}=720mA	10.8	12	13.2	V	Note 1
LED Forward Current	I_{IN}	12V,100% duty	645	720	810	mA	Note 2
		12V, 0% duty	2.7	3	3.3		
PWM Signal Voltage	V_{pwm}	High	2	-	3.6	V	-
		Low	-	-	0.8		-
EN Voltage	V_{pwm}	High	2	-	3.6	V	-
		Low	-	-	0.8		-
LED Lifetime	-	I_{LED}=720mA	-	70K	-	hrs	Note 3

Note 1: Fig. 5.1 shows the LED backlight circuit.

Note 2: Dimming function can be obtained by applying PWM signal from the display interface CN2. The recommended PWM signal is 200Hz ~ 1KHz with 3.3 V amplitude.

Note 3: The estimated lifetime is specified as the time to reduce 50% brightness by applying 720mA at 25°C.

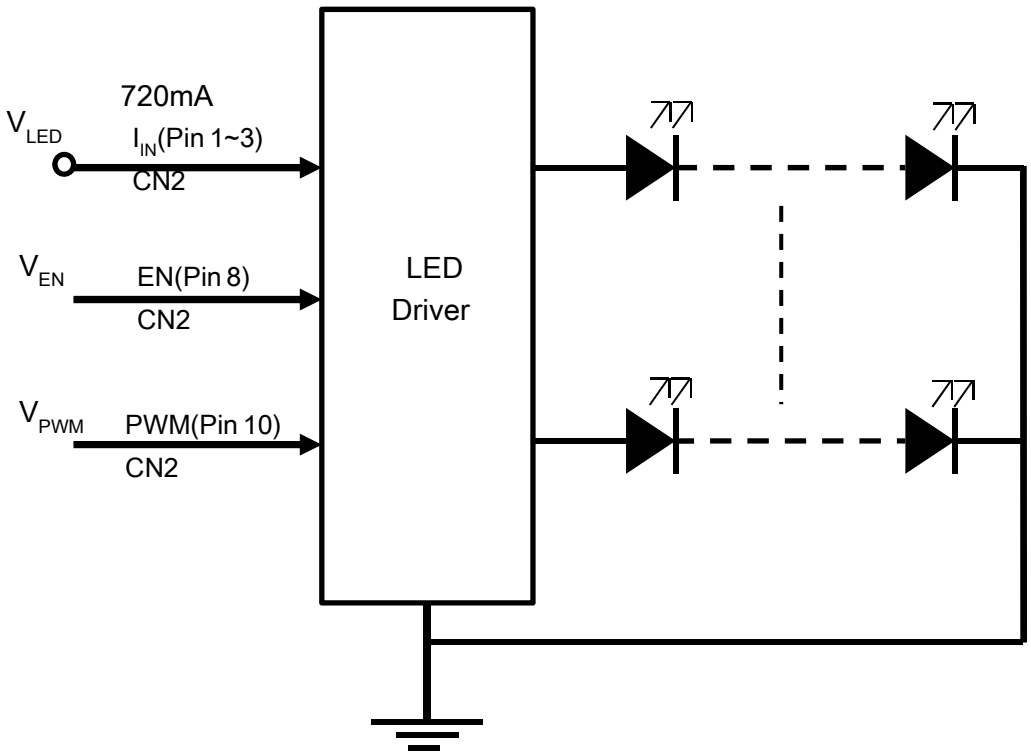


Fig 5.1

6. OPTICAL CHARACTERISTICS

The optical characteristics are measured based on the conditions as below:

- Supplying the signals and voltages defined in the section of electrical characteristics.
- The backlight unit needs to be turned on for 30 minutes.
- The ambient temperature is 25°C.
- In the dark room less than 100 lx, the equipment has been set for the measurements as shown in Fig 6.1.

$T_a = 25\ ^{\circ}C,\ f_{Frame} = 60\,\text{Hz},\ V_{DD} = 3.3\text{V}$

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Remarks
Brightness of White		-	$\phi = 0^{\circ}, \theta = 0^{\circ}$, I_{LED}= 720 mA	1000	1300	-	cd/m^2	Note 1
Brightness Uniformity		-		70	-	-	%	Note 2
Contrast Ratio		CR		500	1000	-	-	Note 3
Response Time		$T_r + T_f$	$\phi = 0^{\circ}, \theta = 0^{\circ}$	-	25	-	ms	Note 4
NTSC Ratio		-	$\phi = 0^{\circ}, \theta = 0^{\circ}$	-	72	-	%	-
Viewing Angle		θ x	$\phi = 0^{\circ}$, CR ≥ 10	-	85	-	Degree	Note 5
		θ x′	$\phi = 180^{\circ}$, CR ≥ 10	-	85	-		
		θ y	$\phi = 90^{\circ}$, CR ≥ 10	-	85	-		
		θ y′	$\phi = 270^{\circ}$, CR ≥ 10	-	85	-		
Color Chromaticity	Red	X	$\phi = 0^{\circ}, \theta = 0^{\circ}$	0.53	0.66	0.63	-	Note 6
		Y		0.28	0.33	0.38		
	Green	X		0.26	0.31	0.36		
		Y		0.56	0.61	0.66		
	Blue	X		0.11	0.16	0.21		
		Y		0.01	0.06	0.11		
	White	X		0.26	0.31	0.36		
		Y		0.26	0.31	0.36		

Note 1: The brightness is measured from the center point of the panel, P5 in Fig. 6.2, for the typical value.

Note 2: The brightness uniformity is calculated by the equation as below:

$$\text{Brightness uniformity} = \frac{\text{Min. Brightness}}{\text{Max. Brightness}} \text{ X100\%}$$

which is based on the brightness values of the 9 points in active area measured by BM-5 as shown in Fig. 6.2.

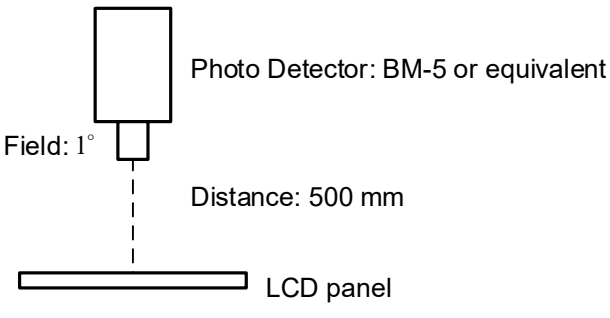


Fig 6.1

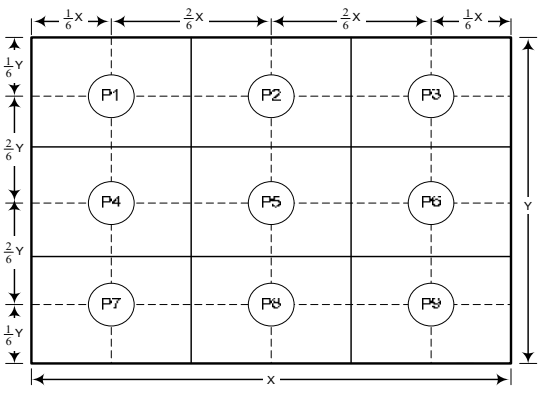


Fig 6.2

Note 3: The Contrast Ratio is measured from the center point of the panel, P5, and defined as the following equation:

$$CR = \frac{\text{Brightness of White}}{\text{Brightness of Black}}$$

Note 4: The definition of response time is shown in Fig. 6.3. The rising time is the period from 10% brightness to 90% brightness when the data is from black to white. Oppositely, Falling time is the period from 90% brightness rising to 10% brightness.

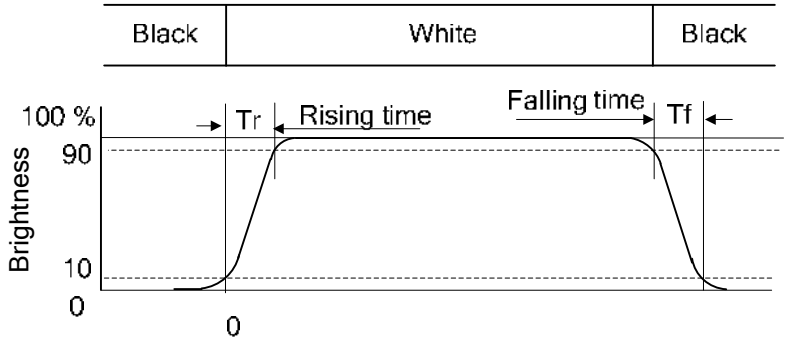


Fig 6.3

Note 5: The definition of viewing angle is shown in Fig. 6.4. Angle ϕ is used to represent viewing directions, for instance, $\phi = 270^\circ$ means 6 o'clock, and $\phi = 0^\circ$ means 3 o'clock. Moreover, angle θ is used to represent viewing angles from axis Z toward plane XY.

The display is super wide viewing angle version; 85° viewing angle can be obtained from each viewing direction.

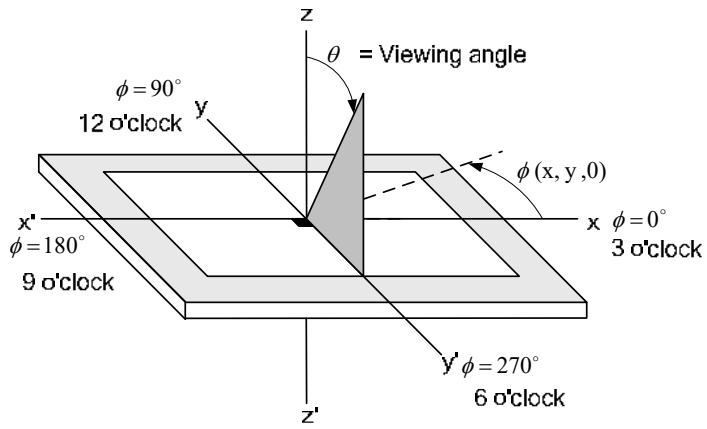
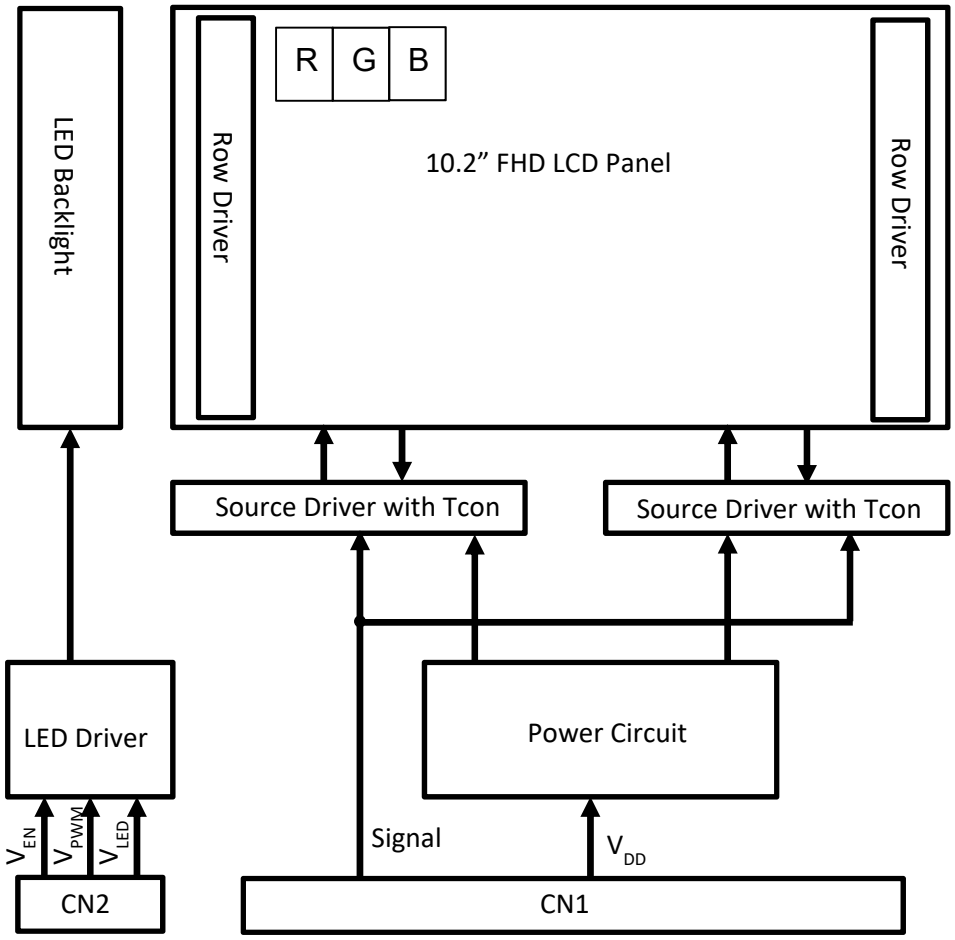


Fig 6.4

Note 6: The color chromaticity is measured from the center point of the panel, P5, as shown in Fig. 6.2.

7. BLOCK DIAGRAM



Note 1: Signals are CLK and pixel data pairs.

8. RELIABILITY TESTS

Test Item	Condition	
High Temperature	1) Operating 2) 85°C	500 hrs
Low Temperature	1) Operating 2) -40°C	500 hrs
High Temperature	1) Storage 2) 90°C	500 hrs
Low Temperature	1) Storage 2) -40°C	500 hrs
Heat Cycle	1) Operating 2) –40°C ~85°C 3) 3hrs~1hr~3hrs	500 hrs
Thermal Shock	1) Non-Operating 2) -35°C↔85°C 3) 0.5 hr↔0.5 hr	500 hrs
High Temperature & Humidity	1) Operating 2) 65°C & 85%RH 3) Without condensation	500 hrs (Note 4)
Vibration	1) Non-Operating 2) 10~200 Hz 3) 5G 4) X, Y, and Z directions	1 hr for each direction
Mechanical Shock	1) Non-Operating 2) 10 ms 3) 80G 4) ±X, ±Y and ±Z directions	Once for each direction
ESD	1) Operating 2) Tip:150 pF,330Ω 3) Air discharge for glass: ±12KV 4) Contact discharge for metal frame: ±15KV	1) Glass: 9 points 2) Metal frame: 8 points (Note 3)

Note 1: Display functionalities are inspected under the conditions defined in the specification after the reliability tests.

Note 2: The display is not guaranteed for use in corrosive gas environments.

Note 3: All pins of LCD interface (CN1) have been tested by ±100V contact discharge of ESD under non-operating condition.

Note 4: Under the condition of high temperature & humidity, if the temperature is higher than 40°C, the humidity needs to be reduced as Fig. 8.1 shown.

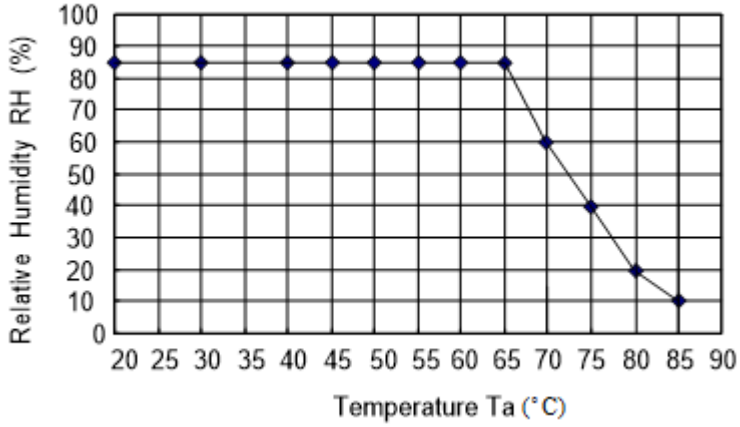


Fig. 8.1

9. LCD INTERFACE

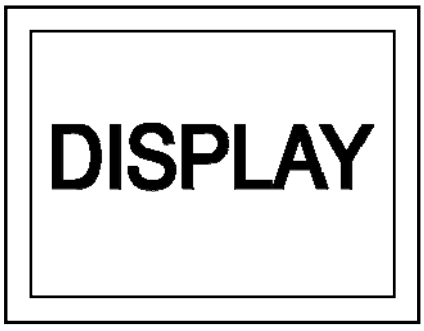
9.1 INTERFACE PIN CONNECTIONS

The display interface connector CN1 is FH28-50S-0.5SH (Hirose), and Pin assignment is as below:

No.	Signal	Signal	I/O/P	Note
1	NC	No connect	-	
2	NC	No connect	-	
3	NC	No connect	-	
4	NC	No connect	-	
5	LR	Horizontal display mode control	I	Note 1
6	UD	Vertical display mode control	I	Note 1
7	GND	GND	P	
8	GND	GND	P	
9	GND	GND	P	
10	GND	GND	P	
11	NC	No connect	-	
12	V_{DD}	Power supply for LCD	I	
13	V_{DD}	Power supply for LCD	I	
14	NC	No connect	-	
15	NC	No connect	-	
16	NC	No connect	-	
17	NC	No connect	-	
18	GND	GND	P	
19	ON/OFF	Display on/off (H : on ; L : off)	I	
20	GND	GND	P	
21	LVD0AN	(LVDS) A-port LVDS data0 (negative)	I	
22	LVD0AP	(LVDS) A-port LVDS data0 (positive)	I	
23	GND	GND	P	
24	LVD1AN	(LVDS) A-port LVDS data1 (negative)	I	
25	LVD1AP	(LVDS) A-port LVDS data1 (positive)	I	

No.	Signal	Signal	I/O/P	Note
26	GND	GND	P	
27	LVD2AN	(LVDS) A-port LVDS data2 (negative)	I	
28	LVD2AP	(LVDS) A-port LVDS data2 (positive)	I	
29	GND	GND	P	
30	LVCLKAN	(LVDS) A-port LVDS CLK (negative)	I	
31	LVCLKAP	(LVDS) A-port LVDS CLK (positive)	I	
32	GND	GND	P	
33	LVD3AN	(LVDS) A-port LVDS data3 (negative)	I	
34	LVD3AP	(LVDS) A-port LVDS data3 (positive)	I	
35	GND	GND	P	
36	LVD0BN	(LVDS) B-port LVDS data0 (negative)	I	
37	LVD0BP	(LVDS) B-port LVDS data0 (positive)	I	
38	GND	GND	P	
39	LVD1BN	(LVDS) B-port LVDS data1 (negative)	I	
40	LVD1BP	(LVDS) B-port LVDS data1 (positive)	I	
41	GND	GND	P	
42	LVD2BN	(LVDS) B-port LVDS data2 (negative)	I	
43	LVD2BP	(LVDS) B-port LVDS data2 (positive)	I	
44	GND	GND	P	
45	LVCLKBN	(LVDS) B-port LVDS CLK (negative)	I	
46	LVCLKBP	(LVDS) B-port LVDS CLK (positive)	I	
47	GND	GND	P	
48	LVD3BN	(LVDS) B-port LVDS data3 (negative)	I	
49	LVD3BP	(LVDS) B-port LVDS data3 (positive)	I	
50	GND	GND	P	

Note 1: Scan direction is available to be switched as below.



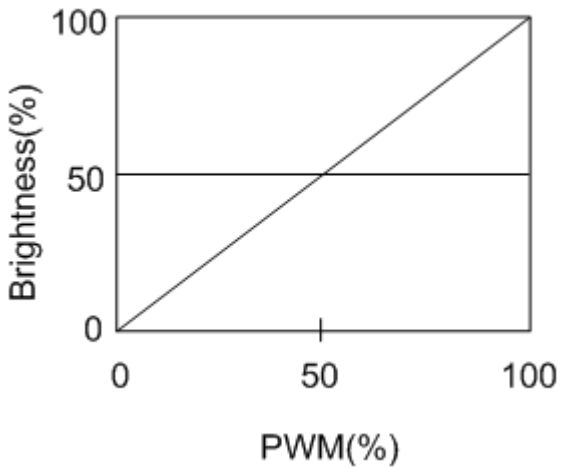
LR：H or Open
UD：L or Open

LR：L
UD：H

The interface CN2 is SM10B-SRSS-TB(LF)(SN) made by JST and pin assignment is as below:

Connector Name	Pin No.	Symbol	Function
SM10B-SRSS-TB(LF)(SN)	1	V_{LED}(+)	Power Supply for LED
	2	V_{LED}(+)	Power Supply for LED
	3	V_{LED}(+)	Power Supply for LED
	4	NC	No Connection
	5	V_{LED}(-)	GND
	6	V_{LED}(-)	GND
	7	V_{LED}(-)	GND
	8	V_{EN}	Backlight Enable
	9	NC	No Connected
	10	V_{PWM}	Brightness dimming

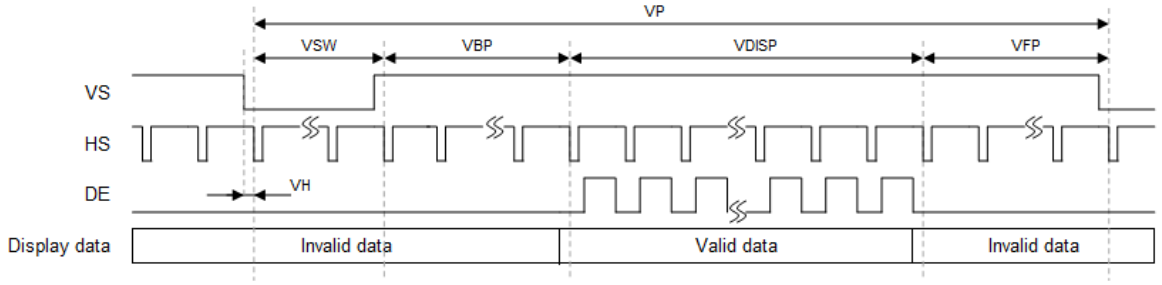
Note 1: The relationship of brightness and Dim control are shown as below.



Note 2: Normal brightness : 100% PWM duty ; Brightness control : 0% to 100% PWM duty. If no using , please keep it high(100%).

9.2 Data Input Timing

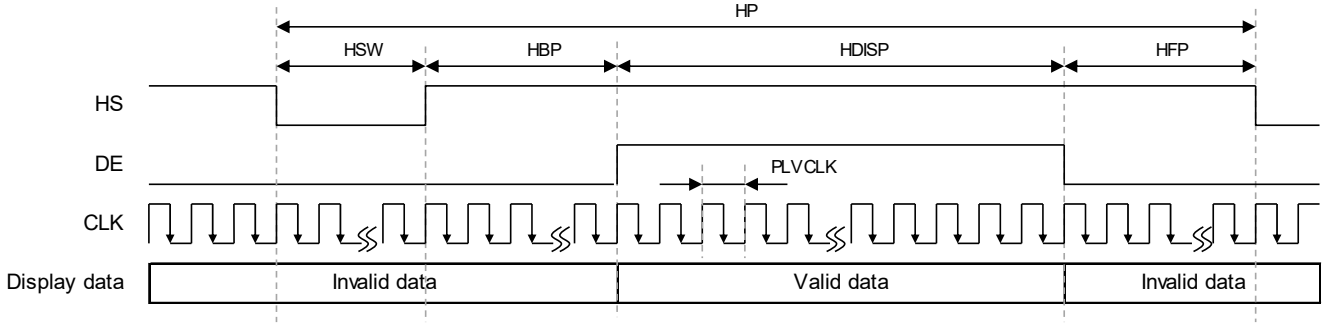
(1) Vertical timing



Symbol	Item	Min.	Typ.	Max.	Unit	Remarks
VP	Vertical cycle	1095	1095	1095	Line	-
VSW	Vertical “L” period	1	5	10	Line	-
VBP	Vertical back porch	1	5	10	Line	-
VFP	Vertical front porch	4	5	10	Line	-
VDISP	Vertical active area	1080	1080	1080	Line	-
VSW+VBP	Vertical “L” period + back porch	5	10	11	Line	-
VSW+VBP+VFP	Vertical porch	15	15	15	Line	-
VRR	Frame rate	59.41	60.01	60.61	Hz	-

Note : In case of changing the vertical and horizontal timing, the display should be turned off.

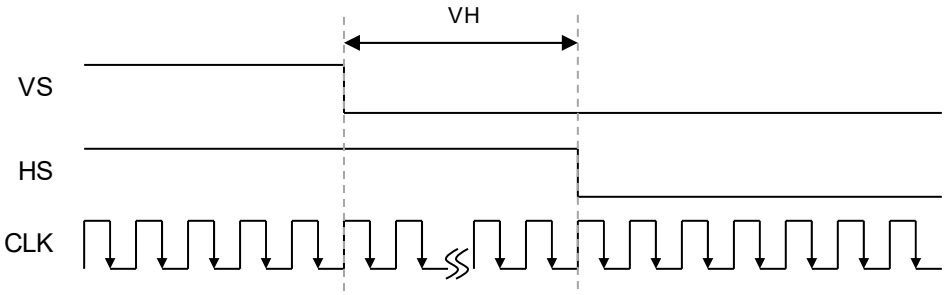
(2) Horizontal timing



Symbol	Item	Min.	Typ.	Max.	Unit	Remarks
HP	Horizontal cycle	1130	1130	1130	LVCLK	-
HSW	Horizontal “L” width	10	40	140	LVCLK	-
HBP	Horizontal back porch	10	50	140	LVCLK	-
HFP	Horizontal front porch	20	80	130	LVCLK	-
HDISP	Horizontal active area	960	960	960	LVCLK	-
HSW+HBP	Horizontal "L" width + backporch	40	90	150	LVCLK	-
HSW+HBP+HFP	Horizontal porch	170	170	170	LVCLK	-
f_{LVCLK}	Pixel clock frequency	73.51	74.25	74.99	MHz	-
PLVCLK		13.33	13.47	13.60	ns	-

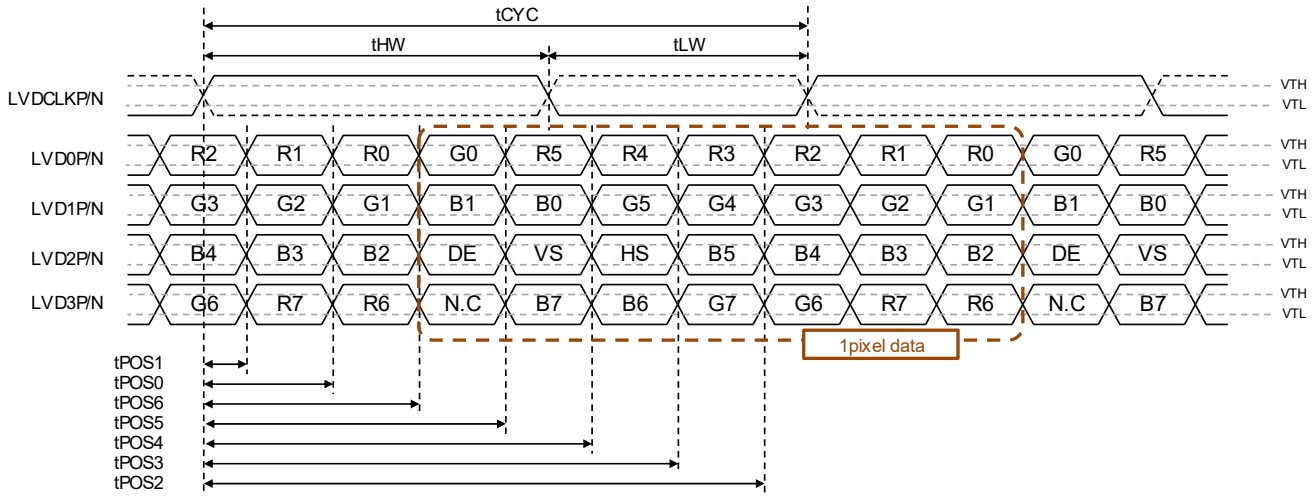
Note : In case of changing the vertical and horizontal timing, the display should be turned off.

(3) VS – HS timing

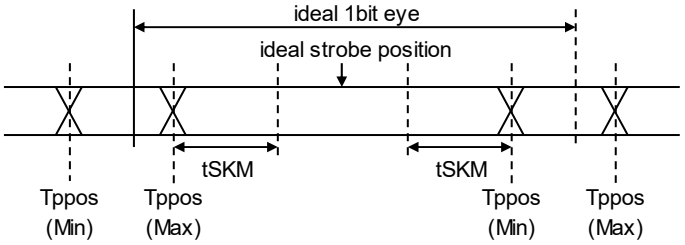


Symbol	Item	Min.	Typ.	Max.	Unit	Remarks
VH	Phase difference of VS-HS	0	0	0	LVCLK	

9.3 LVDS AC TIMING

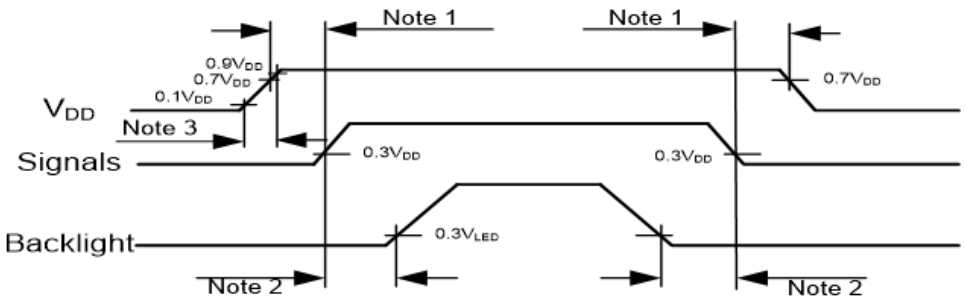


Note 1: above timing chart is based on LVDS Format VESA.



Signal	Symbol	Item	Min.	Typ.	Max.	Unit
LVDCLKAP/N LVDCLKBP/N	tCYC	clock cycle time	13.33	13.47	13.60	ns
			0.4 x tCYC	0.5 x tCYC	0.6 x tCYC	ns
	tHW	clock "H" pulse width	0.4 x tCYC	0.5 x tCYC	0.6 x tCYC	ns
	tLW	clock "L" pulse width	(-4/7)	0	(4/7)	ns
LVD[3:0]AP/N LVD[3:0]BP/N	tPOS1	tPOS1 position	- tSKM	0	+ tSKM	ns
	tPOS0	tPOS0 position	(1/7)x tCYC - tSKM	(1/7)x tCYC	(1/7)x tCYC + tSKM	ns
	tPOS6	tPOS6 position	(2/7)x tCYC - tSKM	(2/7)x tCYC	(2/7)x tCYC + tSKM	ns
	tPOS5	tPOS5 position	(3/7)x tCYC - tSKM	(3/7)x tCYC	(3/7)x tCYC + tSKM	ns
	tPOS4	tPOS4 position	(4/7)x tCYC - tSKM	(4/7)x tCYC	(4/7)x tCYC + tSKM	ns
	tPOS3	tPOS3 position	(5/7)x tCYC - tSKM	(5/7)x tCYC	(5/7)x tCYC + tSKM	ns
	tPOS2	tPOS2 position	(6/7)x tCYC - tSKM	(6/7)x tCYC	(6/7)x tCYC + tSKM	ns
	tSKM	Skew margin	-	-	(300)	ps

9.6 POWER ON / OFF SEQUENCE



Note 1: In order to avoid any damages, V_{DD} has to be applied before all other signals. The opposite is true for power off where V_{DD} has to be remained on until all other signals have been switch off. The recommended time period is 1 second.

Note 2: In order to avoid showing uncompleted patterns in transient state. It is recommended that switching the backlight on is delayed for 1 second after the signals have been applied. The opposite is true for power off where the backlight has to be switched off 1 second before the signals are removed.

Note 3: In order to avoid high Inrush current, V_{DD} rising time need to set more than 0.5ms.

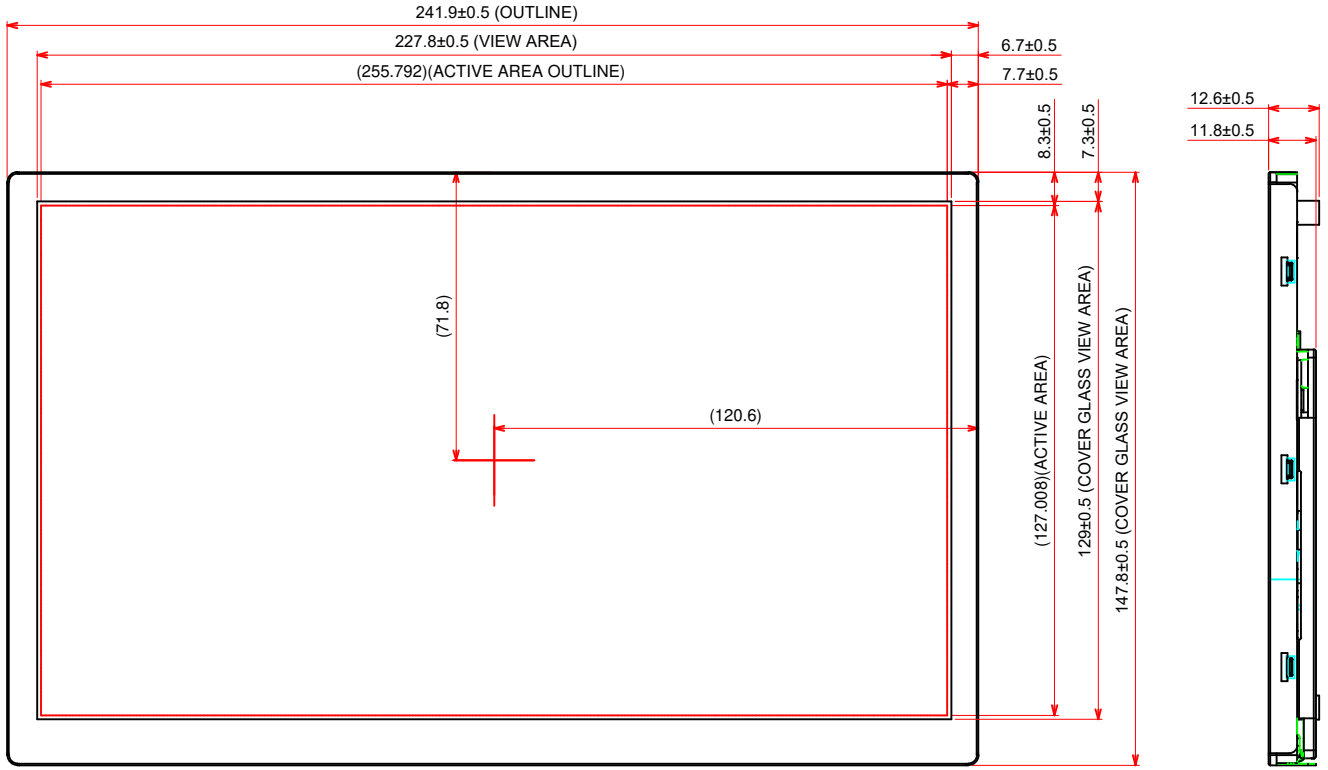
9.5 DATA INPUT for DISPLAY COLOR

Input color		Red Data								Green Data								Blue Data							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
		MSB							LSB	MSB							LSB	MSB							LSB
Basic Color	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	Red(255)	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	Green(255)	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L
	Blue(255)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H
	Cyan	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
	Magenta	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H
	Yellow	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L
	White	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
Red	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	Red(1)	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	Red(2)	L	L	L	L	L	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(253)	H	H	H	H	H	H	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	Red(254)	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	Red(255)	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
Green	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	Green(1)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	L
	Green(2)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	L	L
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(253)	L	L	L	L	L	L	L	L	H	H	H	H	H	H	L	H	L	L	L	L	L	L	L	L
	Green(254)	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L
	Green(255)	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H	L	L	L	L	L	L	L	L
Blue	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
	Blue(1)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H
	Blue(2)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(253)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	L	H
	Blue(254)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	L
	Blue(255)	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	H	H

Note 1: Color (n) --- 'n' indicates gray scale step.

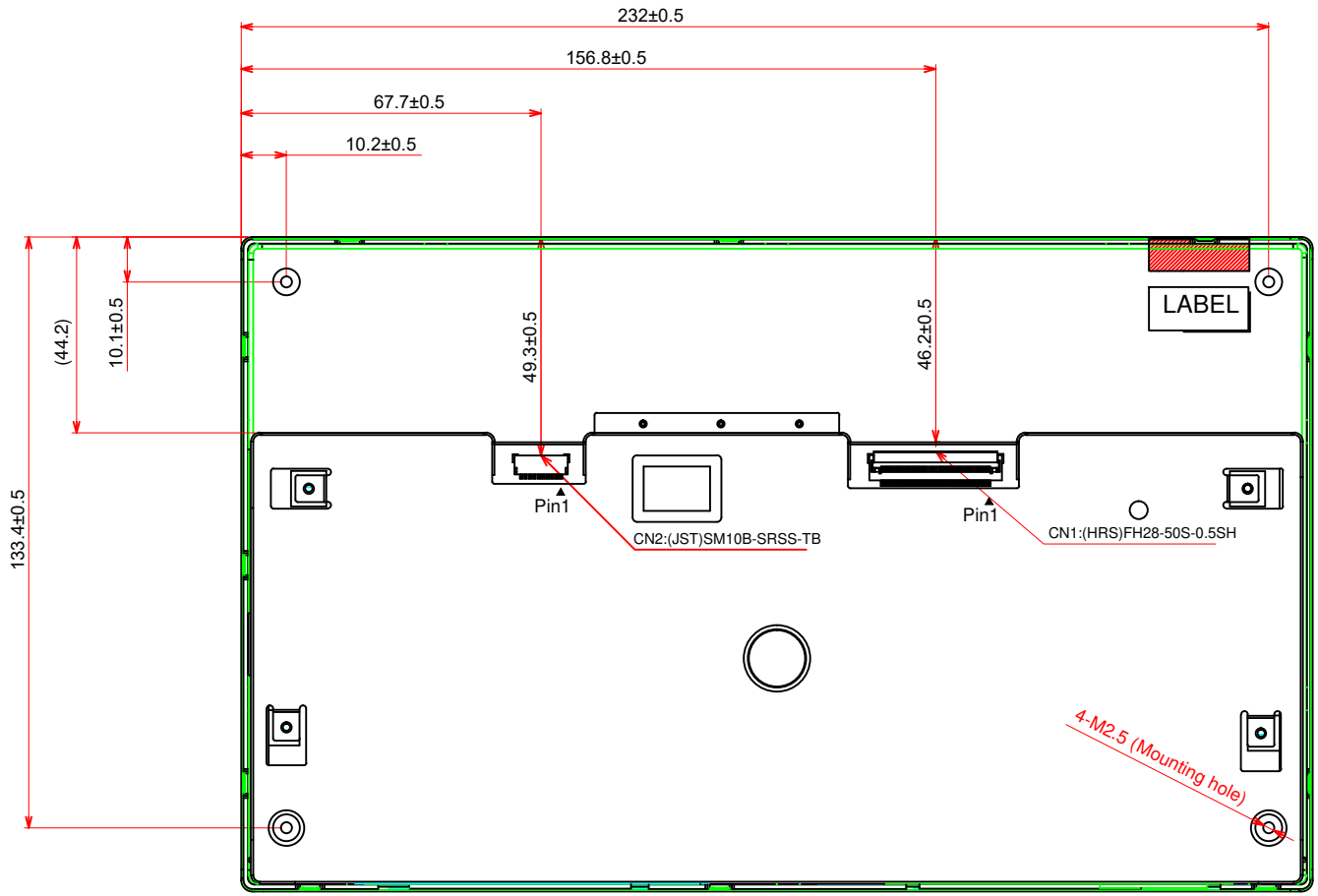
10. OUTLINE DIMENSIONS

10.1 FRONT VIEW



General Tolerance:±0.5mm
Scale : NTS
Unit : mm

10.2 RAER VIEW



General Tolerance:±0.5mm
Scale : NTS
Unit : mm

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11. APPEARANCE STANDARD

The appearance inspection is performed in a room around 500~1000 lx based on the conditions as below:

- The distance between inspector's eyes and display is 30 cm.
- The viewing zone is defined with angle θ shown in Fig. 11.1 The inspection should be performed within 45° when display is shut down. The inspection should be performed within 5° when display is power on.

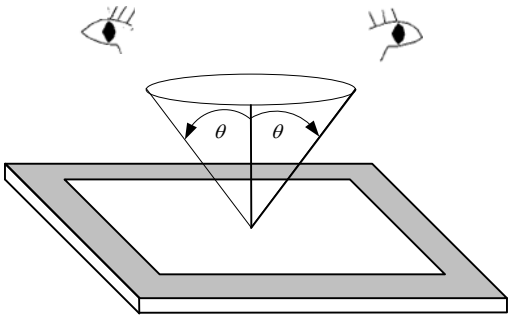


Fig. 11.1

11.1 THE DEFINITION OF LCD ZONE

LCD panel is divided into 3 areas as shown in Fig.11.2 for appearance specification in next section.

A zone is the LCD active area (dot area) .

B zone is the area between A zone and metal frame.

In terms of housing design, B zone is the recommended window area customers' housing should be located in.

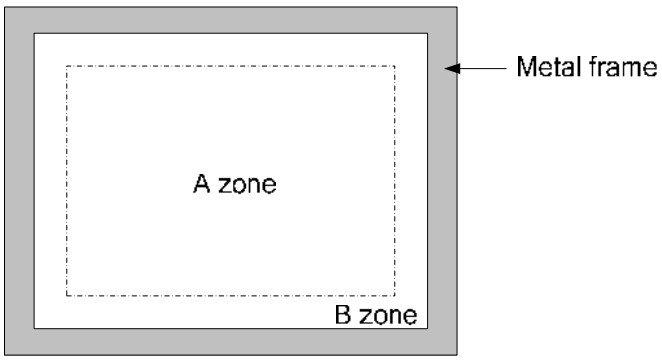


Fig. 11.2

11.2 LCD APPEARANCE SPECIFICATION

The specification as below is defined as the amount of unexpected phenomenon or material in different zones of LCD panel. The definitions of length, width and average diameter using in the table are shown in Fig. 11.3 and Fig. 11.4.

<table>
<tr><td>Item</td><td colspan="4">Criteria</td><td>Applied zone</td></tr>
<tr><td rowspan="4">Scratches</td><td>Length (mm)</td><td>Width (mm)</td><td>Maximum number</td><td>Minimum space</td><td rowspan="4">A, B</td></tr>
<tr><td>Ignored</td><td>W≦0.02</td><td>Ignored</td><td>-</td></tr>
<tr><td>L≦40</td><td>0.02＜W≦0.04</td><td>10</td><td>-</td></tr>
<tr><td>-</td><td>0.04＜W</td><td>Not allowed</td><td>-</td></tr>
<tr><td>Dent</td><td colspan="4">Serious one is not allowed</td><td>A</td></tr>
<tr><td>Wrinkles in polarizer</td><td colspan="4">Serious one is not allowed</td><td>A</td></tr>
<tr><td rowspan="4">Bubbles on polarizer</td><td colspan="2">Average diameter (mm)</td><td colspan="2">Maximum number</td><td rowspan="4">A</td></tr>
<tr><td colspan="2">D≦0.3</td><td colspan="2">Ignored</td></tr>
<tr><td colspan="2">0.3＜D≦0.5</td><td colspan="2">12</td></tr>
<tr><td colspan="2">0.5＜D</td><td colspan="2">Not allowed</td></tr>
<tr><td rowspan="15">1) Stains
2) Foreign Materials
3) Dark Spot</td><td colspan="3">Filamentous (Line shape)</td><td rowspan="4">A, B</td></tr>
<tr><td>Length (mm)</td><td>Width (mm)</td><td>Maximum number</td></tr>
<tr><td>L≦2.0</td><td>W≦0.03</td><td>Ignored</td></tr>
<tr><td>L≦3.0</td><td>0.03＜W≦0.05</td><td>10</td></tr>
<tr><td>L≦2.5</td><td>0.05＜W≦0.1</td><td>1</td><td rowspan="10">A, B</td></tr>
<tr><td colspan="3">Round (Dot shape)</td></tr>
<tr><td>Average diameter (mm)</td><td>Maximum number</td><td>Minimum Space</td></tr>
<tr><td>D≦0.2</td><td>Ignored</td><td>-</td></tr>
<tr><td>0.2＜D≦0.3</td><td>10</td><td>10 mm</td></tr>
<tr><td>0.3＜D≦0.4</td><td>5</td><td>30 mm</td></tr>
<tr><td>0.4＜D</td><td>Not allowed</td><td>-</td></tr>
<tr><td>In total</td><td colspan="2">Filamentous + Round=10</td></tr>
<tr><td colspan="3">Those wiped out easily are acceptable</td></tr>
<tr><td rowspan="7">Dot-Defect
(Note 1)</td><td></td><td>Type</td><td>Maximum number</td><td rowspan="7">A</td></tr>
<tr><td>Bright dot-defect</td><td>1 dot</td><td>0</td></tr>
<tr><td rowspan="4">Dark dot-defect</td><td>1 dot</td><td>4</td></tr>
<tr><td>2 adjacent dot</td><td>Not allowed</td></tr>
<tr><td>3 adjacent dot or above</td><td>Not allowed</td></tr>
<tr><td>In total</td><td>Not allowed</td></tr>
<tr><td colspan="2">In total</td><td>4</td></tr>
<tr><td>Mura</td><td colspan="3">Invisible through 2% ND filter</td><td>A
(Note 2)</td></tr>
</table>

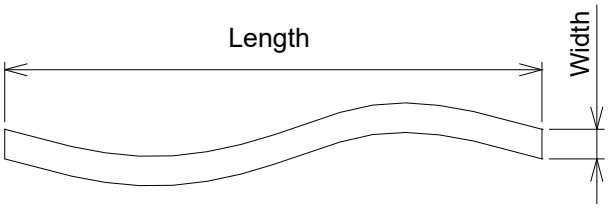


Fig 11.3

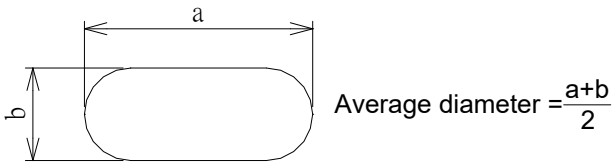


Fig 11.4

Note 1: The definitions of dot defect are as below:

- For bright dot-defect, showing black pattern, and over than 1/2 of dot is defined.
- For dark dot-defect, showing white pattern, defect size over 1/2 dot area is defined.
- The definition of 1-dot-defect is the defect-dot, which is isolated and no adjacent defect-dot.
- The definition of adjacent dot is shown as Fig. 11.5.
- The Density of dot defect is defined in the area within diameter ϕ =10mm.

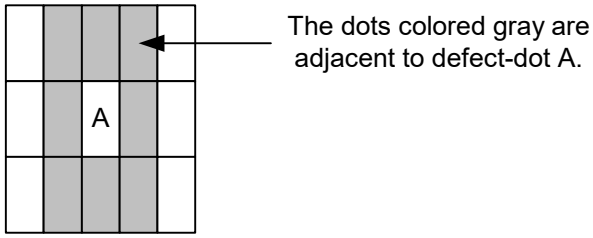
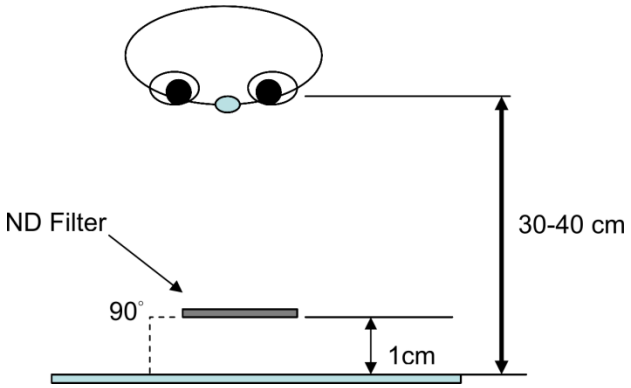


Fig. 11.5

Note 2: The inspection method with ND Filter is to hold it in front of the panel around 1 cm and inspect the panel with 35±5 cm distance for 1 second.



12. PRECAUTIONS

12.1 PRECAUTIONS of ESD

1) Before handling the display, please ensure your body has been connected to ground to avoid any damages by ESD. Also, do not touch display's interface directly when assembling.

2) Please remove the protection film very slowly before turning on the display to avoid generating ESD.

12.2 PRECAUTIONS of HANDLING

1) In order to keep the appearance of display in good condition, please do not rub any surfaces of the displays by sharp tools harder than 3H, especially touch panel, metal frame and polarizer.

2) Please do not pile the displays in order to avoid any scars leaving on the display. In order to avoid any injuries, please pay more attention for the edges of glasses and metal frame, and wear finger cots to protect yourself and the display before working on it.

3) Touching the display area or the terminal pins with bare hand is prohibited. This is because it will stain the display area and cause poor insulation between terminal pins, and might affect display's electrical characteristics furthermore.

4) Do not use any harmful chemicals such as acetone, toluene, and isopropyl alcohol to clean display's surfaces.

5) Please use soft cloth or absorbent cotton with ethanol to clean the display by gently wiping. Moreover, when wiping the display, please wipe it by horizontal or vertical direction instead of circling to prevent leaving scars on the display's surface, especially polarizer.

6) Please wipe any unknown liquids immediately such as saliva, water or dew on the display to avoid color fading or any permanently damages.

7) Maximum pressure to the surface of the display must be less than 1.96×10^4 Pa. If the area of adding pressure is less than 1 cm^2, the maximum pressure must be less than 1.96N.

12.3 PRECAUTIONS OF OPERATING

1) Please input signals and voltages to the displays according to the values defined in the section of electrical characteristics to obtain the best performance. Any voltages over than absolute maximum rating will cause permanent damages to this display. Also, any timing of the signals out of this specification would cause unexpected performance.

2) When the display is operating at significant low temperature, the response time will be slower than it at 25 C°. In high temperature, the color will be slightly dark and blue compared to original pattern. However, these are temperature-related phenomenon of LCD and it will not cause permanent damages to the display when used within the operating temperature.

3) The use of screen saver or sleep mode is recommended when static images are likely for long periods of time. This is to avoid the possibility of image sticking.

4) Spike noise can cause malfunction of the circuit. The recommended limitation of spike noise is no bigger than $\pm$ 100 mV.

12.4 PRECAUTIONS of STORAGE

If the displays are going to be stored for years, please be aware the following notices.

1) Please store the displays in a dark room to avoid any damages from sunlight and other sources of UV light.
2) The recommended long term storage temperature is between 10℃~35℃ and 55%~75% humidity to avoid causing bubbles between polarizer and LCD glasses, and polarizer peeling from LCD glasses.
3) It would be better to keep the displays in the container, which is shipped from KOE, and do not unpack it.
4) Please do not stick any labels on the display surface for a long time, especially on the polarizer.

13. DESIGNATION of LOT MARK

1) The lot mark is showing in Fig.13.1. First 4 digits are used to represent production lot, T represented made in Taiwan, and the last 6 digits are the serial number.

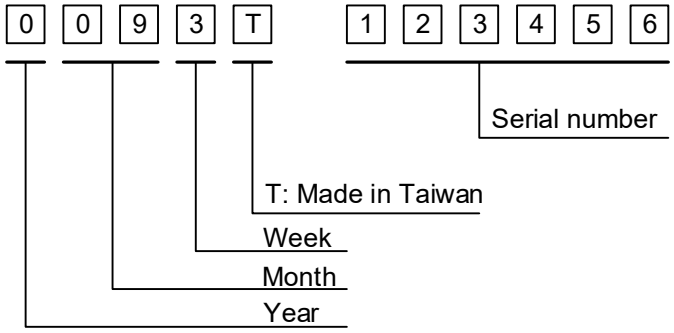


Fig. 13.1

2) The tables as below are showing what the first 4 digits of lot mark are shorted for.

Year	Lot Mark
2020	0
2021	1
2022	2
2023	3
2024	4

Month	Lot Mark	Month	Lot Mark
Jan.	01	Jul.	07
Feb.	02	Aug.	08
Mar.	03	Sep.	09
Apr.	04	Oct.	10
May	05	Nov.	11
Jun.	06	Dec.	12

Week	Lot Mark
1~7 days	1
8~14 days	2
15~21 days	3
22~28 days	4
29~31 days	5

3) Except letters I and O, revision number will be shown on lot mark and following letters A to Z.

4) The location of the lot mark is on the back of the display shown in Fig. 13.2

Label example:

Fig. 13.2